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*Trouble shooting Pac Food's VS305 vacuum sealer: Replace Tape and Element*

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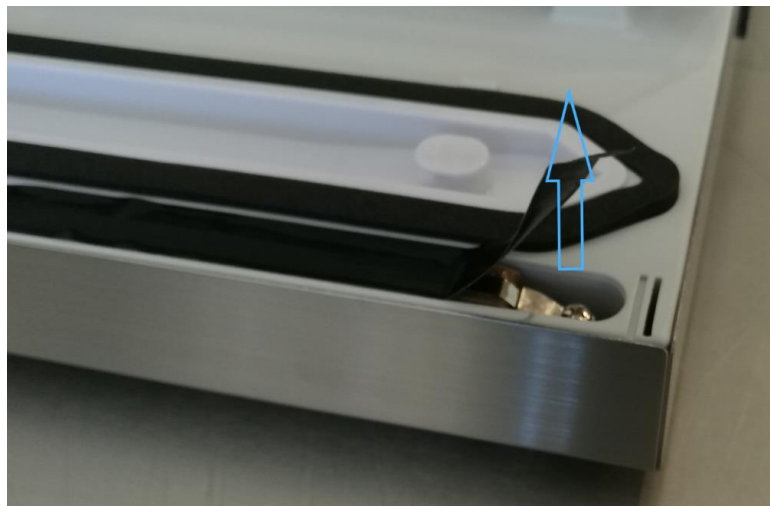
*Before commencing make sure the unit is not connected to the power.*

Issue - Uneven seal or not sealing properly:



Check there are no crinkles in the black tape that covers the element, if possible flatten out the tape or replace. A spare tape is included with all machines purchased.

To replace tape: Lift at either end, clean off any residual adhesive and wipe down with alcohol based cleaner. Replace and tuck into slots at either end

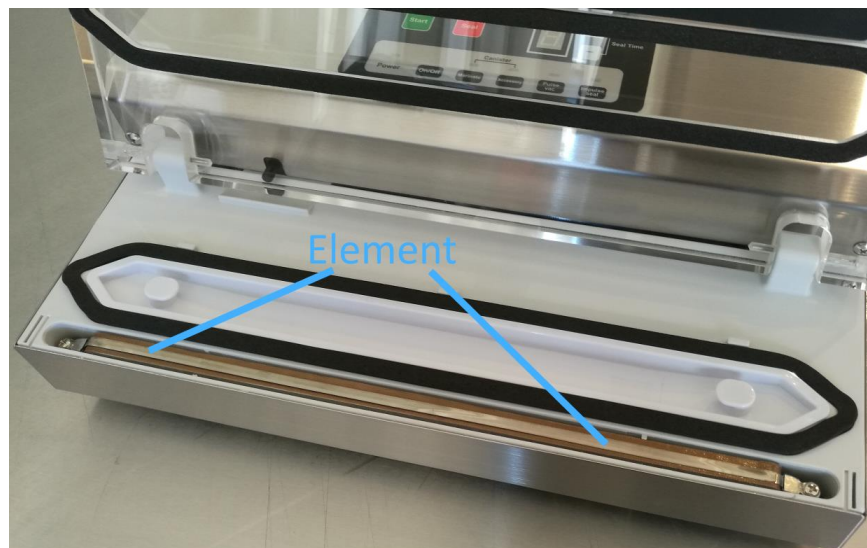


If the seal is melting the plastic, check the temperature is not too high, lower the seal time to either 2 or 3. The setting of “3” is optimal. If the seal is not hot enough adjust the seal time up



Issue - Does not seal:

Lift the black tape at either end to determine if the element is broken. It will tend to fail where it folds over the block



Indicates where the element is likely to break / fail



If broken, there is a replacement element shipped with the machine.  
Unscrew at both ends and replace.

All parts are available to purchase by contacting Pac Food:

Phone: 1800 823 200

Email: [info@pacfood.com.au](mailto:info@pacfood.com.au)

*The above parts are considered consumable items and are not covered under warranty*